



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3136-045
Job Sheet 192671



Part No: D3136-045

Job Qty: 5 pcs

order 13294

Part Name: Window Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/29/19

Job Tracking No: Order 13294

Due Date: 8/16/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV F IPP REV:C 15.02.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	5 pcs	<i>DP</i>	8/16/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		<i>DP</i> MAY 10 2019
140	Packaging 2-1 - Receive - B4B	5 pcs		8/16/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		<i>DP</i> MAY 10 2019
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S180291



Part: D3136 - 045

Job No: 192671

Serial No/Batch: S180291

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/10/19

Plex 5/10/19 11:47 AM dart.Lussier.Patrick

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
150	QC 6	5 pcs	8/16/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
160	Small Fab - 2 - B4B	5 pcs	8/16/19	0.00 1.00	Small Fab - 1 - B4B
					Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
165	QC 5	5 pcs	8/16/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
170	Packaging 3-1 - Stock - B4B	5 pcs	8/16/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B

DAS

JUN 10 2019 68

9-89

Smb 19/10/19

DAS

40

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JUL 02 2019

DAS

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9-89

				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	5 pcs	8/16/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - Purchasing - ISSUE P/O: 043115 SUPPLIER: PLASTECK MANUFACTURE D3136-045 AS PER
 Descriptions: DWG C OF C IS REQUIRED

- 140 - Receive & Inspect for Damage & Mat'l Certs
 150 - QC6- All purchased or subcontracted products
 160 - Small Fab -1-Appl labels as per DWG.
 165 - QC5- Inspect part completeness to step on W/O
 170 - Identify as per dwg & Stock Location: _____
 180 - QC21- Final Inspection - Work Order Release

xs

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3136-045P	Window Assembly	5 pcs (1 ea)	110-Purchasing	5180289
MACRLICS.125	1/8" Polycast II Sheet	32 sf (6.4 ea)	110-Purchasing	5151992
D3108-9	Decal <i>STOP</i>	10 pcs (2 ea)	160-Small Fab - 2 - B4B	5157531

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3136-045P	5	0	0
	MACRLICS.125	32	1,827	0
160-Small Fab - 2 - B4B	D3108-9	10	234	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window Assembly	0.120Inches ± 0.030	0.150 0.090		
2	Window Assembly	4.170Inches ± 0.030	4.200 4.140		
3	Window Assembly	23.030Inches ± 0.030	23.060 23.000		
4	Window Assembly	27.900Inches ± 0.030	27.930 27.870		

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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043115



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043115
PO Date: 4/5/19
Due Date: 5/10/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	192671	D3136-045P			Window Assembly : Various STC's receive pcs	Firmed - X5		5/10/19 MAY 10 2019	5 Ea	0 Ea	5 Ea	\$100.00/Ea	\$500.00

Grand Total: \$500.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 5/7/19 8:53 AM dart.Lussier.Patrick

Ship Date: 05/08/2019

Pick Ticket - 35547

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O Email: plussier@dartaero.com
Tel: (613) 632-5200

Purchase Order

43115

Carrier Account #

CU103666

Payment Terms

NET 60

Sales Order

SO-028368

Ship Via

MINI MAX HT-

Account Status

Active

Incoterms

EX WORKS

Payment Method

COL

Tracking Number

774

Item Number -
Revision

Description

Quantity
To Ship

Quantity
Picked

UOM

D3136-045P -
Rev.: F

SPACEDOOR WINDOW
Shipment Date: 5/7/2019
AS PER DWG D3136 REV F

5

5

EA

RECEIVED
MAY 10 2019
DART AEROSPACE LTD.

Number of Containers

Gross Weight

Shipped By

1 SICID (48x48x5)

20LBS



Page Number:

1 of 1

05/09/2019

Bill of Lading must be signed by the carrier and the shipper.

BILL OF LADINGMINI MAX
774

Unit/No. D'Unit:

Bill of Lading No.

PLEASE PLACE TOP OF BAR CODE STICKER STRAIGHT ON DOTTED LINE

SHIPPER

Name: PLAS-TECH INC
 Address: 115 APPLEWOOD CRES
 City: CONCORD ON L4K 5C1
 Phone #: 416-736-0004

Declared Valuation: \$

Per:

Maximum Liability of \$2.00 per pound unless declared valuation states otherwise. Surcharge is applicable when the declared value is in \$2.00 per pound.

CONSIGNEE

Name: DART AEROSPACE
 Address: 1270 ABERDEEN STREET
 City: HAWKESBURY ON K6A 1K7
 Phone #: 613-632-5200

FREIGHT CHARGES

Freight Charges will be collect unless marked prepaid

☐ Prepaid☒ Collect

#PIECES	PARTICULARS OF GOODS, MARKS & EXTENSIONS	DANGEROUS	GOODS P.I.N	WEIGHT
	SPACEDOOR WINDOW			
	ACCT #CU103666			

P.O. #: 43115

REF#: SO-028368

BILL THIRD PARTY

NAME OF THE THIRD PARTY

**BILL TO
JOURNEY
FREIGHT****SHIPPER : PLEASE COMPLETE THE FOLLOWING****DIMENSION OF SHIPMENT**

Total # of pieces: 1SKID Length: 48 Width: 48 Height: 5 Total cubic feet: Total Weight: 20 LBS Dimensional Weight:

1. Any agreement covering transportation of goods described herein with other than due dispatch, or for specific time, must be endorsed on this bill of lading and signed by the parties hereto.
 2. When a shipment is at shipper's risk, the words "At Shippers Risk" must be entered and initialed by both parties hereto.

C.O.D - C.O.D. FEE PREPAID / C.O.D FEE

COLLECT AMOUNT:

SHIPPER: LATICIA

CARRIER: MINI MAX 774

CHECKER

PER:

PER:

UNCRATED MERCHANDISE AT SHIPPERS RISK. / THIS BILL OF LADING TO BE SIGNED BY SHIPPER AND CARRIER.

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # 43115

SO # 028368

Part #	<u>D3136-045P</u>	Qty.	<u>5</u>	Batch #	<u>-001</u>
Description	<u>SPACEDOOR WINDOW</u>	Material usage	<u>32 SQ. FT.</u>	Lot#	<u>DART0125</u> <u>S151992</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

RECEIVED
MAY 10 2019
DART AEROSPACE LTD.

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: MAY 8, 2019

C OF C # 115

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com